











# The Texas Manufacturing 200

The State's Largest Manufacturing Employers













**TEXAS** WIDE OPEN  
BUSINESS







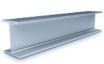



# THE TEXAS MANUFACTURING 200

	Company	Major Locations	Employees*
	<b>Lockheed Martin</b> Aerospace Product Manufacturing	Fort Worth, Grand Prairie, Lufkin, San Antonio	16,000
	<b>Exxon Mobil</b> Oil Refining and Chemical Manufacturing	Baytown, Beaumont	8,600
	<b>L-3 Communications</b> Aerospace Product Manufacturing	Waco, Greenville, Rockwall, Arlington	7,000
	<b>Tyson Meats</b> Meat Processing	Amarillo, Sherman, Center, Vernon, Seguin, Dallas	6,800
	<b>National Oilwell Varco</b> Oilfield Equipment Manufacturing	Navasota, Houston, Fort Worth, Burkburnett, Mineral Wells, Pampa	6,400
	<b>Dow Chemical</b> Chemical Manufacturing	Freeport	6,300
	<b>Texas Instruments</b> Semiconductor Manufacturing	Dallas, Sherman, Richardson	6,000
	<b>Pilgrim's Pride</b> Poultry Processing	Mount Pleasant, Nacogdoches, Lufkin, Center	5,600
	<b>Bell Helicopter Textron</b> Aerospace Product Manufacturing	Hurst, Amarillo, Grand Prairie	5,300
	<b>Halliburton</b> Oilfield Equipment Manufacturing	Houston, Carrollton	5,200



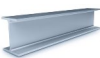







\*Unofficial estimate of employment totals at Texas production facilities. Based on publicly available data.

	Company	Major Locations	Employees*
	<b>Raytheon</b> Electronic Instrument Manufacturing	Garland, McKinney	5,100
	<b>Schlumberger Ltd.</b> Oilfield Equipment Manufacturing	Houston, Sugar Land, Rosharon	4,800
	<b>B&amp;W Pantex</b> Nuclear Processing	Amarillo	4,800
	<b>Cargill Meat Solutions</b> Meat Processing	Friona, Waco	4,600
	<b>Baker Hughes</b> Oilfield Equipment Manufacturing	Houston	4,500
	<b>General Electric</b> Oilfield and Transportation Equipment	McAllen, Houston, Fort Worth, Austin	4,400
	<b>FMC Technologies</b> Oilfield Equipment Manufacturing	Houston, Stephenville, Corpus Christi	3,800
	<b>General Motors</b> Automotive Manufacturing	Arlington	3,500
	<b>Alcon Laboratories</b> Pharmaceutical Manufacturing	Fort Worth, Houston	3,500
	<b>Freescale Semiconductor</b> Semiconductor Manufacturing	Austin	3,300

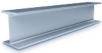
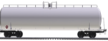








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	Company	Major Locations	Employees*
	<b>Marathon Oil Corp.</b> Oil Refining	Houston, Texas City	3,300
	<b>Toyota Motors</b> Automotive Manufacturing	San Antonio	2,900
	<b>JBS Swift &amp; Company</b> Meat Processing	Cactus	2,900
	<b>Caterpillar</b> Construction and Mining Equipment	Seguin, Victoria, Denison, Waco, Schertz, DeSoto	2,900
	<b>LyondellBasell</b> Oil Refining and Chemical Manufacturing	Houston, Channelview, Pasadena, Bay City, Corpus Christi,	2,900
	<b>Flextronics International</b> Electronics Manufacturing	Austin, Plano, Longview	2,800
	<b>Alcoa</b> Alumina Processing and Fabricated Metals	Point Comfort, Rockdale, Wichita Falls, Waco	2,500
	<b>Samsung Semiconductor</b> Semiconductor Manufacturing	Austin	2,500
	<b>Sanderson Farms</b> Poultry Processing	Bryan, Waco	2,500
	<b>International Paper</b> Paper Product Manufacturing	Texarkana, Orange, Dallas, San Antonio, McAllen	2,500










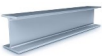
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	Company	Major Locations	Employees*
	<b>Valero Energy Corp.</b> Oil Refining	Port Arthur, Houston, Three Rivers, Corpus Christi	2,400
	<b>Formosa Plastics</b> Plastic Resin Manufacturing	Point Comfort	2,300
	<b>Kiewit Offshore</b> Structural Metals Manufacturing	Ingleside	2,200
	<b>Peterbilt Motors Co.</b> Automotive Manufacturing	Denton	2,200
	<b>Inteplast Group</b> Plastic Product Manufacturing	Lolita, Seguin	2,200
	<b>Weatherford International</b> Oilfield Equipment Manufacturing	Houston, Odessa, Huntsville	2,100
	<b>Cameron</b> Oilfield Equipment Manufacturing	Houston	2,100
	<b>Triumph Aerostructures</b> Aerospace Product Manufacturing	Dallas	2,100
	<b>BP America</b> Oil Refining	Houston, Texas City	2,100
	<b>DuPont</b> Chemical Manufacturing	Orange, LaPorte	2,100











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	Company	Major Locations	Employees*
	<b>Bay Ltd.</b> Structural Metals Manufacturing	Corpus Christi	2,100
	<b>Trinity Industries</b> Railcar and Other Equipment Manufacturing	Fort Worth, Longview, Marshall, San Antonio, Dallas, Navasota	2,000
	<b>Alcatel-Lucent</b> Communications Equipment Manufacturing	Plano	2,000
	<b>ChevronPhillips Chemical</b> Chemical Manufacturing	Baytown, Pasadena, Orange, Conroe, Borger	2,000
	<b>Boeing Company</b> Aerospace Product Manufacturing	San Antonio, El Paso	1,900
	<b>Dean Foods</b> Dairy Product Manufacturing	Dallas, Houston, San Antonio, Lubbock, El Paso, McKinney	1,800
	<b>Poly-America</b> Plastic Product Manufacturing	Grand Prairie	1,800
	<b>Applied Materials</b> Semiconductor Machinery Manufacturing	Austin	1,800
	<b>Bayer Corp.</b> Chemical Manufacturing	Baytown	1,800
	<b>Hospira</b> Medical Equipment Manufacturing	Austin	1,700

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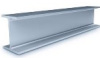







	Company	Major Locations	Employees*
	<b>Zodiac Seats U.S.</b> Aerospace Product Manufacturing	Gainesville	1,700
	<b>Eastman Chemical</b> Chemical Manufacturing	Longview, Texas City	1,600
	<b>Dart Container/Solo Cup</b> Plastic and Foam Product Manufacturing	Waxahachie, Dallas	1,600
	<b>Phillips 66</b> Oil Refining	Borger, Sweeny	1,600
	<b>BASF</b> Chemical Manufacturing	Freeport, Beaumont, Houston, Port Arthur	1,600
	<b>Emerson Electric</b> Electronic Instrument Manufacturing	Houston, Stephenville, Brenham, McKinney, Sherman	1,600
	<b>Blue Bell Creameries</b> Dairy Product Manufacturing	Brenham	1,500
	<b>Shell</b> Oil Refining and Chemical Manufacturing	Deer Park, Houston, Pasadena	1,500
	<b>SAFRAN</b> Aerospace Product Manufacturing	Denton, Grand Prairie, San Marcos	1,500
	<b>Keppel AmFELS</b> Structural Metals Manufacturing	Brownsville	1,500

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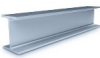

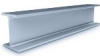

	Company	Major Locations	Employees*
	<b>Joy Global</b> Oilfield Equipment Manufacturing	Longview, Houston	1,500
	<b>U.S. Steel Tubular Products</b> Metal Pipe Manufacturing	Lone Star	1,500
	<b>Powell Industries</b> Electrical Equipment Manufacturing	Houston	1,400
	<b>Motiva Enterprises</b> Oil Refining	Port Arthur	1,400
	<b>Celanese</b> Chemical Manufacturing	Pasadena, Bishop	1,400
	<b>Bimbo Bakeries</b> Baked Goods Manufacturing	San Antonio, Dallas, McAllen, Waco, Houston, Rockwall, Lubbock	1,300
	<b>Maxim Integrated Products</b> Semiconductor Manufacturing	San Antonio, Farmers Branch	1,300
	<b>Toshiba International Corp.</b> Industrial Machinery Manufacturing	Houston	1,300
	<b>Elbit Systems</b> Aerospace Product Manufacturing	Fort Worth, San Antonio	1,300
	<b>Flowers Foods</b> Baked Goods Manufacturing	San Antonio, Denton, Fort Worth, Tyler, Houston, El Paso	1,300

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









	Company	Major Locations	Employees*
	<b>Continental Automotive Systems</b> Automotive Component Manufacturing	Seguin	1,300
	<b>Igloo Products Corp.</b> Sporting Goods Manufacturing	Katy	1,200
	<b>Gerdau Steel</b> Steel Mill	Midlothian, Vidor	1,200
	<b>Frito-Lay North America</b> Snack Food Manufacturing	Irving, San Antonio, Rosenberg	1,200
	<b>Huntsman Petrochemical</b> Chemical Manufacturing	Port Neches	1,200
	<b>Fujitsu Network Communications</b> Communications Equipment Manufacturing	Richardson	1,200
	<b>Ingersoll Rand (Trane)</b> HVAC Equipment Manufacturing	Tyler, Waco	1,200
	<b>Flint Hills Resources</b> Oil Refining and Chemical Manufacturing	Corpus Christi, Port Arthur	1,200
	<b>Siemens</b> Communications Equipment Manufacturing	Grand Prairie, Houston, Austin	1,100
	<b>Georgia-Pacific</b> Wood Products Manufacturing	Camden, Waxahachie, Lufkin	1,100











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	Company	Major Locations	Employees*
	<b>INEOS USA</b> Chemical Manufacturing	Alvin, La Porte	1,100
	<b>H.E.B. Grocery Company</b> Food Manufacturing	San Antonio, Corpus Christi	1,000
	<b>Encore Wire Corp.</b> Copper Wire Manufacturing	McKinney	1,000
	<b>CITGO Refining &amp; Chemicals</b> Oil Refining	Corpus Christi	1,000
	<b>Atrium Windows &amp; Doors</b> Window and Door Manufacturing	Dallas, Wylie	1,000
	<b>Weir SPM</b> Oilfield Equipment Manufacturing	Fort Worth	1,000
	<b>AFGlobal</b> Structural Metals Manufacturing	Houston	1,000
	<b>Kimberly-Clark</b> Paper Product Manufacturing	Paris, San Antonio	950
	<b>Commercial Metals (CMC)</b> Steel Mill and Fabricated Metal Products	Seguin, Waco, Waxahachie	950
	<b>Kohler Co.</b> Plumbing Fixture Manufacturing	Brownwood	950











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	Company	Major Locations	Employees*
	<b>Pactiv</b> Plastic Product Manufacturing	Temple, Corsicana	900
	<b>Spanion</b> Semiconductor Manufacturing	Austin	900
	<b>Tenaris</b> Fabricated Metal Products Manufacturing	Houston, Conroe	900
	<b>Owens Corning</b> Fiberglass Manufacturing	Amarillo, Waxahachie	900
	<b>Western Extrusions Corp.</b> Aluminum Product Manufacturing	Carrollton	850
	<b>Ascend Performance Materials</b> Synthetic Fiber Manufacturing	Alvin	800
	<b>General Dynamics</b> Communications Equipment Manufacturing	Kilgore, Garland	800
	<b>Parker Hannifin</b> Industrial Equipment Manufacturing	Fort Worth, Nacogdoches, Stafford, Houston	800
	<b>DPT Laboratories</b> Pharmaceutical Manufacturing	San Antonio	800
	<b>TriQuint Semiconductor</b> Semiconductor Manufacturing	Richardson	800











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	Company	Major Locations	Employees*
	<b>US Bureau of Engraving/Printing</b> Currency Printing and Engraving	Fort Worth	800
	<b>Geospace Technologies</b> Electronic Instrument Manufacturing	Houston	800
	<b>Sam Kane Beef Processors</b> Meat Processing	Corpus Christi	800
	<b>Goodman Global</b> HVAC Equipment Manufacturing	Houston	800
	<b>Gulf Marine Fabricators</b> Structural Metals Manufacturing	Ingleside	800
	<b>3M</b> Electronic Instruments and Plastic Products	Austin, Brownwood	800
	<b>Goodyear Tire &amp; Rubber</b> Synthetic Rubber Manufacturing	Houston, Beaumont	800
	<b>Atlas Copco</b> Oilfield Equipment Manufacturing	Garland, Houston	800
	<b>Rockwell Collins</b> Communications Equipment Manufacturing	Richardson	800
	<b>Caviness Beef Packers</b> Meat Processing	Hereford, Amarillo	800



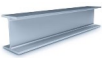






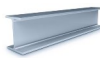
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	Company	Major Locations	Employees*
	<b>National Instruments</b> Electronic Instrument Manufacturing	Austin	800
	<b>Mohawk Industries</b> Ceramic Tile Manufacturing	El Paso, Dallas, Sunnyvale	750
	<b>Sterilite Corp.</b> Plastic Product Manufacturing	Ennis	750
	<b>Martin Sprocket and Gear</b> Power Transmission Equipment Manufacturing	Arlington, Fort Worth, Dallas	750
	<b>Sealed Air - Cryovac</b> Plastic Product Manufacturing	Iowa Park	750
	<b>Mitsubishi Caterpillar Forklift</b> Material Handling Machinery Manufacturing	Houston	750
	<b>Dell</b> Computer Equipment Manufacturing	Round Rock	700
	<b>Hewlett-Packard</b> Computer Equipment Manufacturing	Houston	700
	<b>Dover Corporation</b> Oilfield Equipment Manufacturing	Temple, Crowley, Tyler, Houston	700
	<b>Mary Kay, Inc.</b> Cosmetics Manufacturing	Dallas	700

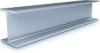
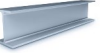






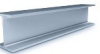

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	Company	Major Locations	Employees*
	<b>United Technologies Corp.</b> Aerospace Product Manufacturing	Grapevine, Wichita Falls, San Marcos, Grand Prairie	700
	<b>MeadWestvaco Corp.</b> Paperboard Manufacturing	Evadale, Silsbee	700
	<b>Occidental Chemical (Oxy)</b> Chemical Manufacturing	La Porte, Houston, Pasadena, Deer Park	700
	<b>INVISTA</b> Chemical Manufacturing	Victoria, La Porte, Orange	700
	<b>Cardinal Health</b> Medical Equipment Manufacturing	El Paso, Jacksonville	700
	<b>STI Group</b> Oilfield Equipment Manufacturing	Buna	700
	<b>Sercel</b> Oilfield Equipment Manufacturing	Houston	700
	<b>Abbott Laboratories</b> Medical Equipment Manufacturing	Irving	700
	<b>Turner Industries</b> Metal Pipe Manufacturing	Paris, Pasadena, Corpus Christi, Beaumont	700
	<b>Lubrizol</b> Chemical Manufacturing	Deer Park, La Porte	700

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	<b>Ruiz Foods</b> Prepared Foods Manufacturing	Denison	700
	<b>Milk Products LLC</b> Dairy Product Manufacturing	Dallas, Conroe, Austin	700
	<b>JSW Steel</b> Steel Mill	Baytown	700
	<b>Pentair (Tyco Valves &amp; Controls)</b> Industrial Equipment Manufacturing	Stafford, Conroe, Harlingen	700
	<b>Temple-Inland</b> Wood Product Manufacturing	Diboll	650
	<b>Anheuser-Busch</b> Beverage Manufacturing	Houston	650
	<b>Masco Cabinetry</b> Cabinet Manufacturing	Dallas	650
	<b>Miller Coors</b> Beverage Manufacturing	Fort Worth	650
	<b>Russell Stover Candies, Inc.</b> Candy and Chocolate Manufacturing	Corsicana	650
	<b>Oldcastle Building Envelope</b> Structural Metals Manufacturing	Terrell, Grand Prairie, Houston	650

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




	Company	Major Locations	Employees*
	<b>Wyman-Gordon</b> Fabricated Metal Products Manufacturing	Houston	650
	<b>Nucor Steel</b> Steel Mill and Structural Metals Manufacturing	Jewett, Grapeland	600
	<b>Campbell Soup Co.</b> Food Manufacturing	Paris	600
	<b>Monterey Mushroom</b> Food Manufacturing	Madisonville	600
	<b>Signal International</b> Ship Building and Repair	Orange	600
	<b>General Aluminum Corp.</b> Window and Door Manufacturing	Carrollton	600
	<b>Allergan</b> Pharmaceutical Manufacturing	Waco	600
	<b>National Electric Coil</b> Motor and Generator Manufacturing	Brownsville	600
	<b>Sherwin Alumina</b> Alumina Processing	Gregory	600
	<b>Illinois Tool Works</b> Refrigeration Equipment and Plastic Products	Fort Worth, Houston	600

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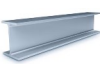

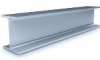



	Company	Major Locations	Employees*
	<b>Lear Corp.</b> Automotive Component Manufacturing	Arlington	600
	<b>Eddy Packing</b> Meat Processing	Yoakum	600
	<b>American Eurocopter</b> Aerospace Product Manufacturing	Grand Prairie	600
	<b>BAE Systems</b> Electronic Instrument Manufacturing	Austin	550
	<b>PPG Industries</b> Chemical Manufacturing	Wichita Falls, La Porte	550
	<b>Total Petrochemical</b> Chemical Manufacturing	Port Arthur	550
	<b>Wilsonart International</b> Plastic Product Manufacturing	Temple	500
	<b>Rio Grande Valley Sugar Growers</b> Sugar Processing	Santa Rosa	500
	<b>Johnson Controls</b> Automotive Component Manufacturing	San Antonio	500
	<b>Omega Optical</b> Ophthalmic Goods Manufacturing	Dallas	500




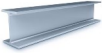






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	Company	Major Locations	Employees*
	<b>VAM PTS</b> Oilfield Equipment Manufacturing	Houston	500
	<b>John Soules Foods</b> Meat Processing	Tyler	500
	<b>Ethicon</b> Medical Equipment Manufacturing	San Angelo	500
	<b>Mars Chocolate</b> Candy and Chocolate Manufacturing	Waco	500
	<b>Lone Star Beef Processors</b> Meat Processing	San Angelo	500
	<b>Ellwood Texas Forge</b> Steel Forging	Navasota, Houston	500
	<b>Apex Tool Group</b> Hand Tool Manufacturing	Garland	500
	<b>AER Manufacturing</b> Automotive Component Manufacturing	Carrollton	500
	<b>Luxottica Optical</b> Ophthalmic Goods Manufacturing	Dallas	450
	<b>Saint Gobain Abrasives</b> Abrasive Product Manufacturing	Stephenville	450











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	Company	Major Locations	Employees*
	<b>BancTec</b> Computer Equipment Manufacturing	Irving	450
	<b>Ply Gem Windows</b> Window Manufacturing	Bryan	450
	<b>Union Tank Car</b> Railcar Manufacturing	Houston	450
	<b>Western Refining</b> Oil Refining	El Paso	400
	<b>Victor Technologies</b> Metalworking Machinery Manufacturing	Denton	400
	<b>Superior Essex</b> Copper Wire Manufacturing	Brownwood	400
	<b>ArcelorMittal</b> Fabricated Metal Product Manufacturing	El Paso	400
	<b>Kaneka North America</b> Plastic Resin and Chemical Manufacturing	Pasadena	400
	<b>Crosby (LeBus)</b> Steel Forging	Longview	400
	<b>Ashland</b> Chemical Manufacturing	Port Neches, Texas City	400


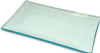

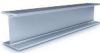

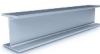




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	<b>Fenner (CDI Seals)</b> Oilfield Equipment Manufacturing	Humble	400
	<b>Sanden International</b> Automotive Component Manufacturing	Wylie	400
	<b>Komatsu (Hensley Industries)</b> Construction and Mining Equipment	Dallas, Mansfield	400
	<b>Kaspar Wire Works</b> Fabricated Metal Product Manufacturing	Shiner	400
	<b>TECO-Westinghouse Motor Co.</b> Turbine Manufacturing	Round Rock	400
	<b>Lone Star Bakery</b> Baked Goods Manufacturing	San Antonio	400
	<b>Hilmar Cheese</b> Dairy Products Manufacturing	Dalhart	400
	<b>Hatco</b> Hat Manufacturing	Garland	400
	<b>Dairy Farmers of America</b> Dairy Product Manufacturing	Winnsboro, Schulenburg	400
	<b>Johns Manville</b> Mineral Wool Manufacturing	Cleburne	400

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	Company	Major Locations	Employees*
	<b>BBA Aviation</b> Aerospace Product Manufacturing	Dallas	400
	<b>Trico Products</b> Automotive Component Manufacturing	Brownsville	400
	<b>Tetra Pak</b> Paperboard Container Manufacturing	Denton	400
	<b>Freeport-McMoran Copper</b> Copper Wire Manufacturing	El Paso	400
	<b>Philips</b> Light Fixture Manufacturing	San Marcos	400
	<b>Cytec</b> Composite Material Manufacturing	Greenville	350
	<b>Durcon Inc.</b> Institutional Furniture Manufacturing	Taylor	350
	<b>Airborn Inc.</b> Electronic Component Manufacturing	Georgetown	350
	<b>Loadcraft Industries</b> Motor Vehicle Trailer Manufacturing	Brady, Brownwood	350
	<b>Hillshire Brands</b> Prepared Foods Manufacturing	Haltom City	350

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	Company	Major Locations	Employees*
	<b>Hilite Industries</b> Automotive Component Manufacturing	Carrollton	350
	<b>Guardian Industries</b> Glass Product Manufacturing	Corsicana	350
	<b>Lasko Products</b> Electrical Appliance Manufacturing	Fort Worth	350
	<b>McWane (Tyler Pipe)</b> Metal Pipe Manufacturing	Tyler	350
	<b>Corning Cable Systems</b> Communications Equipment Manufacturing	Keller	350
	<b>ASARCO</b> Copper Refining	Amarillo	350
	<b>Honeywell</b> Electronic Components and Chemicals	Richardson, Orange	300
	<b>JTEKT</b> Automotive Component Manufacturing	Ennis	300
	<b>Lanxess</b> Chemical Manufacturing	Orange	300
	<b>Mission Pharmacal</b> Pharmaceutical Manufacturing	Boerne, San Antonio	300

\*Unofficial estimate of employment totals at Texas production facilities. Based on publicly available data.

## **About this List**

The Texas Manufacturing 200 provides a representative listing of the largest manufacturing employers in the state. Companies are not precisely ranked but rather listed in approximate order of estimated workforce size. The list is compiled from publicly available sources of Texas business information. No confidential or official employment records were used. As a result, employment totals and facility locations may not be comprehensive for all companies. Additionally, some companies may not be included due to a lack of publicly available information.



Office of the Governor  
Economic Development and Tourism  
Business Research  
PO Box 12428, Austin, TX 78711  
512-936-0101

**[www.TexasWideOpenForBusiness.com](http://www.TexasWideOpenForBusiness.com)**